GENERAL CATALOG OF FUSES

Are you sure you don't need a fuse?

Safe and reliable! HINODE PROTECT FUSE

HINODE PROTECT FUSES, highly trust worthy and with a proven track record, are used in nearly every industry.

Today's power devices are generally equipped with various security features, and their safety has improved greatly.

However, extraordinary, unexpected "accidents" do happen from time to time.

All means of protection adopted on design may become futile in cases such as:

- Errors in assembly work
- •Contamination with a foreign substance
- Damage to semiconductors by disturbances such as heat or shock
 Before such accidents affect other chips or equipment, HINODE PROTECT
 FUSE will safely block off equipment as the last line of protection.

What is the HINODE PROTECT FUSE?

HINODE PROTECT FUSE is a fast-acting fuse that blocks off equipment in a few microseconds even in cases of short-circuit accidents that ordinary fuses (slow-blow fuses) and circuit breakers cannot protect against.

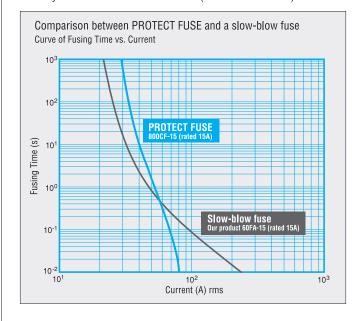
FEATURES OF HINODE PROTECT FUSE

- Safe and reliable: Fast-acting fuse that can block off even direct-current
- Small and compact: Compared with a slow-blow fuse and a circuit breaker (see photo)
- Applicable to high voltage: Up to 1500V*
- Large capacity: Current breaking capacity of up to 100kA*
- * Specifications vary depending on the product; refer to the specifications of each product for details.

Applications of HINODE PROTECT FUSE

HINODE PROTECT FUSE is widely used for general power electric products (approximately 1kW), including:

- Inverter motor drivers
- Servo drivers
- Direct-Current power sources
- Alternating-Current variable power sources
- Uninterruptible power supplies (UPSs)
- Q: Is HINODE PROTECT FUSE easy to break if it is so quick to cut off?
- A: No, it's not. Conversely, around the rated amperage, our fuse is less likely to break than a slow-blow fuse (refer to chart below).





PURPOSE AND APPLICATIONS

When a short circuit occurs, an overcurrent*1 greatly exceeding the rated amperage flows in a circuit. This causes abnormal heat generation on the wiring pattern and parts and may lead to an accident such as ignition, fumes, or explosion. When a short-circuit current damages a component,

it is generally not easy to locate, so restoration of functionality tends to take a long time. Our fuses will help minimize such accidents and, in the case of an accident, will help you work efficiently for restoring the functionality.*² The following are applications of our fuses:

Protecting semiconductors (diodes, thyristors, etc.)

- Purpose: To protect semiconductors from the overcurrent when a load circuit shorts out or to prevent secondary damage when a semiconductor itself is broken down.*3
- Applications: Thyristor stacks, electric power regulators, electric furnaces (equipment with heater controls by SSR, etc.), DC stabilized power supplies, and, generally, modules with a power device.

Protection from a short circuit caused by deterioration of components

- Purpose: To prevent secondary damage from an internal short circuit caused by a decrease of insulation resistance that is the result of deterioration of a condenser.
- Applications: Capacitors and circuits using smoothing condensers (such as power supply circuits).

Protection from a short-circuit mode (arm short circuit) in an inverter circuit

- Purpose: To prevent secondary damage of an arm short circuit caused by destruction of a transistor or a diode, a breakdown of a control circuit and/or a drive circuit, or a malfunction by noise.
- Applications: Bridge circuits in equipment (motor drives, air conditioners, UPSs, etc.) with an insulated gate bipolar transistor (IGBT) or other related semiconductors.

Protection from any other short circuits such as output short circuits, earth short circuits, and battery short circuits

- Purpose: To prevent secondary damage of an output short circuit or an earth short circuit caused by miswiring, an insulation defect of a load, etc. To protect between devices or between units. To prevent secondary damage caused by a two-polar-plate short circuit of a battery.
- Applications: All industrial equipment such as battery-powered machinery (forklifts, golf carts, UPSs, etc.), control boards, instruments to manufacture semiconductors, and so on.
- *1 Short current depends on the capacity of the circuit, but it could be a large current above a few thousand amperes. Most of our products have a current-breaking capacity of over 10kA at the maximum and are able safely to block off such current.
- \star2 Because of cut-off by a fuse, it is easy to locate the troubled circuit and also to minimize damage to other devices.
- *3 The breakdown of semiconductors is caused by diode destruction, gate destruction, temperature destruction, avalanche destruction, oscillation destruction, and so on.

CONTENTS

Series Name	Voltage	Electric Current	Cylinder Size (Estimated)	Installation Method	Page	RoHS Compliant	Standard Approved *4		
COMPACT FAST ACTING	FUSES		'	'					
250SF/250SFK	250V	4~25A	φ6×31	Clipped / Board Soldered	P6~7	Conforming	71		
500SF/500SFK	500V	4~20A	φ6×31	Clipped / Board Soldered	P6~7	Conforming	c AL us		
400KH/400KHK	400V	5~60A	<i>ϕ</i> 10×26	Clipped / Board Soldered	P8~9	Conforming	91 °		
660CF/KH/KHK	660V	5~60A	<i>ϕ</i> 10×38	Clipped / Screwed /	P10~11	Conforming	SU US		
				Board Soldered					
700CF/800CF/1000CF	700V/1000V	5~40A	φ15×51~	Clipped	P12~14	Conforming	91 °		
CYLINDRICAL FAST ACTI	NG FUSES — S	CREWING TYP	ES						
250GH/350GH	250V/350V	16~800A	φ17×25~	Screwed	P15~17	Conforming	US (W)		
660GH	660V	16~710A	φ17×46~	Screwed	P18~19	Conforming	%		
1000GH	1000V	16~630A	φ17×66~	Screwed	P20~21	Conforming	91 °		
SQUARE FAST ACTING FI	JSES								
600SPF	600V	80~1750A	□30×43×53~	Screwed	P22~23	Conforming *5	91 °		
1000SPF	1000V	80~1500A	□30×43×73~	Screwed	P24~25	Conforming *5	71		
1500SPF	1500V	80~1200A	□30×43×103~	Screwed	P26~27	Conforming *5			
Options									
FUSE HOLDERS					P28~29	Conforming	91 °		
MICROSWITCHES					P29	Conforming			
PROTECT FUSE USER'S GUIDE									

- *4 It does not mean that the standard approved applies to every rated voltage. Refer to the product information page of each fuse for details.
- *5 Not conforming to Chinese RoHS.

The information for products not listed in this catalog can be found on our website.

QUESTIONS AND ANSWERS

I'd like to know which fuse to use.

Refer to page 30 of PROTECT FUSE USER'S GUIDE.

Fuses need to have two opposing functions: breaking performance (the lower the rated amperage against conduction current, the better) and durability (the higher the rated amperage against conduction current, the better). Select a fuse that strikes a good balance between those two according to your needs.

What should I do when all fuses seem to be unsuitable?

Do not hesitate to contact our office. The data of each fuse and the guidelines on how to choose them listed in this catalog have margins for simplification. We are ready to provide you with more detailed information. Also, if you could provide us with details of your situation, we would be delighted to help you determine the best product for your needs.

I'd like to know the withstand voltage performance.

Refer to each rated voltage shown on the product pages. Select a fuse with a larger rated frequency than the circuit voltage (for DC, voltage after rectification) on the short circuit expected in case of an accident. Take the following points into consideration:

- Keep in mind that rated voltage of a fuse differs between AC and DC.
- For DC, available voltage changes according to the time constant (L/R) on the short circuit. Refer to the chart titled "Application to direct-current circuit" on each product page.
- Depending on the standard observed (UL standard, CCC standard, etc.), the rated voltage may change. Be aware that the fuse may not be regarded as an approved fuse when used in a circuit exceeding the rated voltage.
- Block-off can be achieved with a fuse that you select by following the above instructions. However, adopting a fuse with more voltage as leeway will enable you to;
- Cope with voltage fluctuation.
- Shorten the breaking time (mentioned below).
- · Decrease the minimum breaking current.

I'd like to know the breaking performance.

- I'd like to know if the fuse can block off before the object under protection is damaged.
- 1) If overcurrent time is approximately over 10ms
 - (a) Refer to the fusing characteristics curve. If the current (A) vs. time (s) curve of the fracture characteristics of the target object is positioned to the right of the fusing characteristics curve of the product, it means the fuse can block off before the object is damaged.
- 2) If overcurrent time is approximately under 1ms
 - (a) Compensate the shutdown I^2t value of each fuse using "shutdown I^2t against the working voltage" chart.
 - (b) If the permissible I²t value for the target object is available, compare the shutdown I²t with it, and if the shutdown I²t is smaller than the permissible I²t value, it means the fuse can block off before the object is damaged.
 - (c) If only the damaging current vs. time curve of the target object is available, calculate its permissible I^2t value [= (damaging current) 2 × time] and compare in the same way as in (b).

For the area of (1), it appears to be protected by other protection equipment and/or current-limiting functions, and our fuses are often selected emphasizing protecting the area of (2). Also, even in cases that the shutdown I²t is larger than permissible I²t, our fuses are often used to prevent explosions, ignitions, and secondary damage.

- I'd like to know the current value that the fuse cannot block off.
- Refer to the breaking capacity of each fuse. Electric current exceeding the value cannot be blocked off.
- Refer to the minimum breaking current of each fuse. Electric current below this value cannot be blocked off. Despite fusing, block-off may not take place, possibly causing an accident. Therefore, take the following measures:
- Using the current control function of the circuits of other protection devices, ensure that current does not flow in that area.
- •Use a fuse with a rated voltage above the circuit voltage to reduce the minimum breaking current.

I'd like to know the electric durability performance.

- I'd like to know the maximum magnitude (amperes) and the maximum rate of increase of overcurrent that a fuse can endure.
- Read the value from the fusing characteristics curve of each fuse.
- •When an electric current larger than current range of a fusing characteristics curve flows, the value is calculated from the fusing I²t value of each fuse.

[Fusing time = fusing l^2t value \div (short-circuit current value) 2] (The fusing time and electric current are effective for overcurrent only once. Once such an overcurrent flows, the fuse becomes easy to cut off. For more details, refer to the material about life expectancy).

- I'd like to know the life expectancy of the fuse against constant electric current and repetitive overcurrent.
 - → Refer to separate materials for details.

I'd like to know an environmental resistance performance.

- Heat generation: Refer to the temperature characteristics chart of each fuse.
- Temperature characteristics: Refer to the chart titled "Compensation by ambient temperature."
- Other details on environmental résistance: Contact us for more information.

I'd like to purchase a PROTECT FUSE.

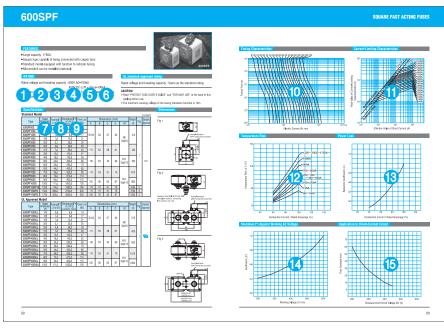
Consult your agent or our company directly any time. If you already know which fuse to purchase, ask for an estimate from our website (http://www.hinodedenki.co.jp/).

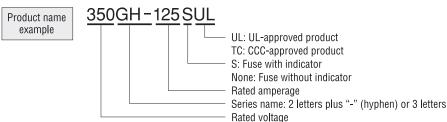
I'd like to ask for analysis of a cut-off fuse.

Consult your agent or our company any time.

^{*}Characteristics of each fuse (fusing characteristics, I²t value, etc.) indicated in this catalog are average values and may change according to its condition of use, its environmental condition, individual variability, and so on. Use sufficient margin when making a selection.

HOW TO USE THIS CATALOG





1 DC rated voltage

The fuse can be used in a direct-current circuit with voltage under this value.

Time constant (L/R)

The fuse for the circuit over this value of the closed path time constant, which is assumed when a short circuit occurs. (Refer to the chart titled "Application to direct -current circuit" for details.)

* Under some conditions, the fuse may not be used even at a value lower than this.

3 Current-breaking capacity

The fuse can block off a short-circuit current up to this value.

4 AC rated voltage

The fuse can be used at an AC rated voltage under this value

6 Minimum breaking current

The fuse may not be able to block off when it fuses at a value lower than this overcurrent (refer to the fusing characteristics chart); therefore, it is necessary to block off using the current-limiting function of chips. If you choose a fuse with sufficient margin in rated voltage, the minimum breaking current can be reduced.

6 Maximum arc voltaget

Depending on the situation, there might be a difference of electric potential between both terminals up to this value at the moment of fusing. It is important to pay attention to the arrangement of the peripheral parts.

7 Rated amperage

The rated amperage value is prescribed in JEM1383. Derating is necessary for normal current. (Refer to PROTECT FUSE USER' S GUIDE.)

3 Fusing I2t

The Joule-integral value against the fusing time (refer to Q&A section below). This value is used in case of overcurrent, which is rather short (approximately 1ms or less) and large (tens of times the rated amperage). It is possible to determine the fusing time and fusing current from this value.

9 Shutdown I2t

The Joule-integral value against the shutdown time (refer to Q&A section below). This value is used to consider the protection performance in case of overcurrent, which is rather short (approximately 1ms or less) and rather large (tens of times the rated amperage). This value needs to be smaller than the permissible I^2t of the chip for perfect protection of a semiconductor.

10 Fusing characteristics chart

This chart shows the time (in seconds) the fuse takes for fusing the overcurrent at each level of amperage. This chart shows an average value. This value is used in case of an overcurrent that is long (10ms or more) and small (from several times to tens of times the rated amperage).

Because the arc time is short enough compared to the fusing time for electric current in this area, the fusing time can be regarded as the same as the block-off time.

(1) Current-limiting characteristics chart

When a short circuit occurs, the peak value of the short-circuit current will be from $\sqrt{2} \times lp$ to $2.5 \times lp$ (lp: effective value of the short-circuit current) for alternating current, but the fuse will restrain the current before reaching this value. This chart shows the peak value of the restrained current. When protecting a semiconductor such as a thyristor completely, it is necessary to choose a fuse with a smaller value than the surge on-state current rating of the chip.

Temperature-rise chart

The temperature-rise value around the center of the fuse in the test environment prescribed in JEM1383. (Only for board-soldered-type fuses, refer to each product page for testing conditions.)

13 Power loss chart

When a working current is below the rated amperage, use both this chart and the specification table to obtain a power loss value.

[Power loss = power loss at the time of rated amperage (refer to the specification table) \times coefficient α (refer to this chart)]

Shutdown I²t against the working voltage chart

This chart shows that the block-off time can be reduced (the shutdown I²t can be smaller) by using the voltage that has sufficient margin against the rated voltage of the fue.

[The shutdown I²t at the working voltage = the shutdown I²t (refer to the specification table) \times coefficient \mathcal{B}]

(5) Application to direct-current circuit chart

When using the fuse for a direct-current circuit, you must be aware that if the time constant (L/R) on the assumed limiting short-circuit current exceeds the value on this chart, the fuse cannot block off properly.

Q. What is the difference between fusing and blocking off?

A. When an overcurrent flows, the soluble form in the fuse is dissolved by Joule heat (this process is called "fusing"). However, at the moment of fusing, arc discharge occurs around the cut-off area and it remains electrically connected. The electrically disconnected state seen when this discharge ends is called "blocked off" or "shutdown." For our products, values regarding fusing are used mainly to consider the life expectancy, and values regarding blocking off are mainly used to consider the protection performance.

250SF/250SFK, 500SF/500SFK

FEATURES

- A 6-mm- ϕ fuse, which is the of the same size as a glass tube fuse, can be used to implement a current breaking capacity of 10kA at 500V
- Able to block off even DC
- UL approved for up to rated 20A (500SF/SFK)
- Space-efficient

RATING

• 250SF/SFK

Rated voltage and breaking capacity: 250V AC-10kA, 250V DC (L/R = 10ms)-10kA Minimum breaking current: 250V AC/DC-4 times the rated amperage Maximum arc voltage: 500V

• 500SF/SFK

Type

250SF-4UL

250SFK04UL

250SF-6UL

250SFK06UL

250SF-10UL

250SFK10UL

250SF-16UL

250SFK16UL

250SF-25

250SFK25

Rated voltage and breaking capacity: 500V AC-10kA, 500V DC (L/R = 2ms)-10kA Minimum breaking current: 500V AC/DC-4 times the rated amperage Maximum arc voltage: 1000V

14

27

60

120

400

3.5

3.2

5.0

5.0

3.25 Fig 2





UL/cUL standard approved rating

Rated voltage and breaking capacity: Same as the standard rating. *250SF/SFK are not cUL approved.

CAUTION!

- Read "FOR SAFE USE" and "PROTECT FUSE USER'S GUIDE" at the back of this catalog before use.
- A small fuse may generate a relatively large amount of heat, so a fuse with sufficient capacity is recommended for long, continuous use.

Specifications 250SF/250SFK

Fusing I2t

(A2S)

4

11

25

55

220

Rated Amperage (A)

6

10

16

25

Ta=25°C

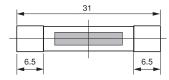
Power Loss (W)	Weight (g)	Fig	Standard	
0.6				
0.7				
0.9	SF=	SF=		
1.1	2.5	SF= Fig 1	-	
1.6			71	
1.7	SFK=	SFK=		

อบเ	JSF	750	USI	·N

Ta=25°C

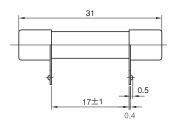
Type	Rated Amperage (A)	Fusing I ² t (A ² S)	Shutdown I ² t (A ² S) at AC500V 10KA	Power Loss (W)	Weight (g)	Fig	Standard
500SF-4UL	4	4	29	0.6			
500SFK04UL		'	20	0.7			
500SF-6UL	6	11	50	0.9	SF=	SF=	
500SFK06UL	O		50	1.1	2.5	Fig 1	
500SF-10UL	10	25	110	1.6		Ü	c FV us
500SFK10UL	10	23	110	1.7	SFK=	SFK=	0 2 - 02
500SF-16UL	16	55	230	3.5	3.25	Fig 2	
500SFK16UL	10	55	230	3.2			
500SF-20UL	20	155	480	4.0			
500SFK20UL	20	100	400	4.3			

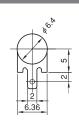
Dimensions 250SF, 500SF (Fig.1)



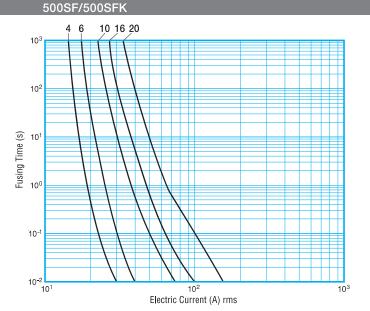


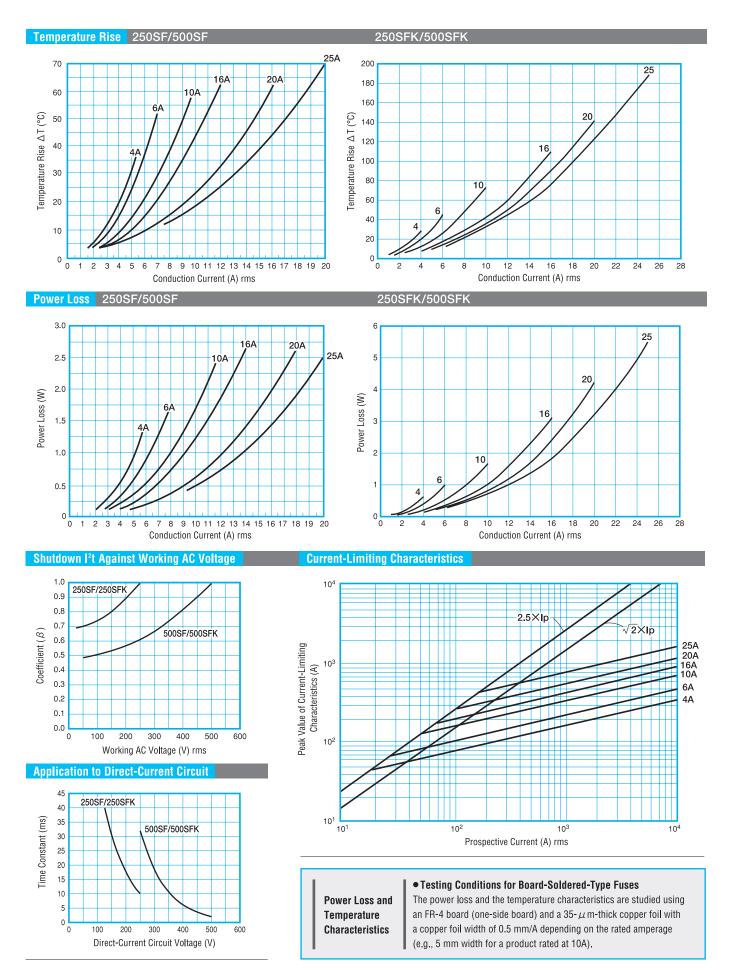
250SFK, 500SFK (Fig.2)





Fusing Characteristics 250SF/250SFK 10 16 25 102 Fusing Time (s) 10-10 Electric Current (A) rms





400KH/400KHK

FEATURES

- The full length is 26 mm (KHK), which is convenient to arrange on the board.
- Being extremely compact, it is compliant to 400V-50A class.
- Contribute to miniaturizing the equipment.
- Most suitable for small inverters, servos, UPSs, power supplies, etc.
- Two types are available for choice according to the installation method.

RATING

Rating 5–30A

Rated voltage and breaking capacity : 400V AC - 10kA, 400V DC (L/R = 5ms)-10kAMinimum breaking current : 400V AC/DC - 4 times the rated amperage Maximum arc voltage : 800V

Rating 35-60A

Rated voltage and breaking capacity : 400V AC-10kA, 400V DC (L/R = 2ms)-10kA Minimum breaking current : 400V AC - 5.3 times the rated amperage 400V DC - 20 times the rated amperage

360V DC – 8 times the rated amperage

Maximum arc voltage: 800V





UL standard approved rating

When applying the standard to UL standard approved items, use the fuse in the following rating.

• Rating 5-30A

Rated voltage and breaking capacity: Same as the standard rating

• Rating 35-60A

Rated voltage and breaking capacity: 400V AC-10kA

360V DC (L/R = 2ms)-10kA

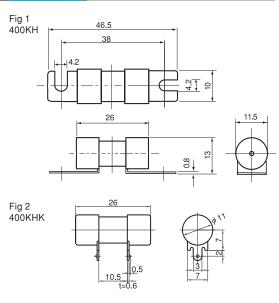
CAUTION!

- Read "FOR SAFE USE" and "PROTECT FUSE USER'S GUIDE" at the back of this catalog before use.
- A small fuse may generate a relatively large amount of heat, so a fuse with sufficient capacity is recommended for a long, continuous use.
- Fusing indication function is not provided.

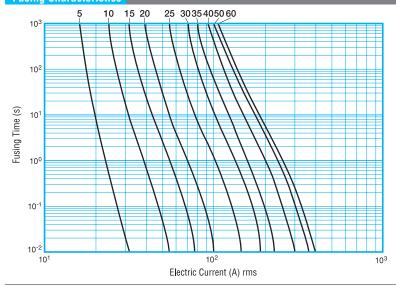
Specifications

							1a-25 C
Туре	Rated Amperage (A)	Fusing I²t (A²S)	Shutdown I ² t (A ² S) at AC400V 10KA	Power Loss (W)	Weight (g)	Fig	Standard Approved
400KH-5UL	5	2	30	0.5			
400KHK05UL				0.5			
400KH-10UL	10	6	70	1.0			
400KHK10UL	10	U	70	1.1			
400KH-15UL	15	12	130	1.6			
400KHK15UL	10		100	1.7			71 °
400KH-20UL	20	25	280	2.3			/-
400KHK20UL			200	2.9	KH=	KH=	
400KH-25UL	25	43	420	2.8	10.5	Fig 1	
400KHK25UL				2.9		9 .	
400KH-30UL	30	67	700	2.8	KHK=	KHK=	
400KHK30UL		•	, 55	3.9	8.5	Fig 2	
400KH-35UL	35	99	1000	2.8			
400KHK35UL				5.2			
400KH-40UL	40	177	1600	3.3			
400KHK40UL				5.2			71
400KH-50UL	50	264	2100	4.5			
400KHK50UL				6.9			
400KH-60UL	60	314	2300	5.4			
400KHK60UL				7.1			

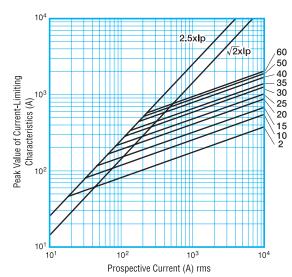
Dimensions

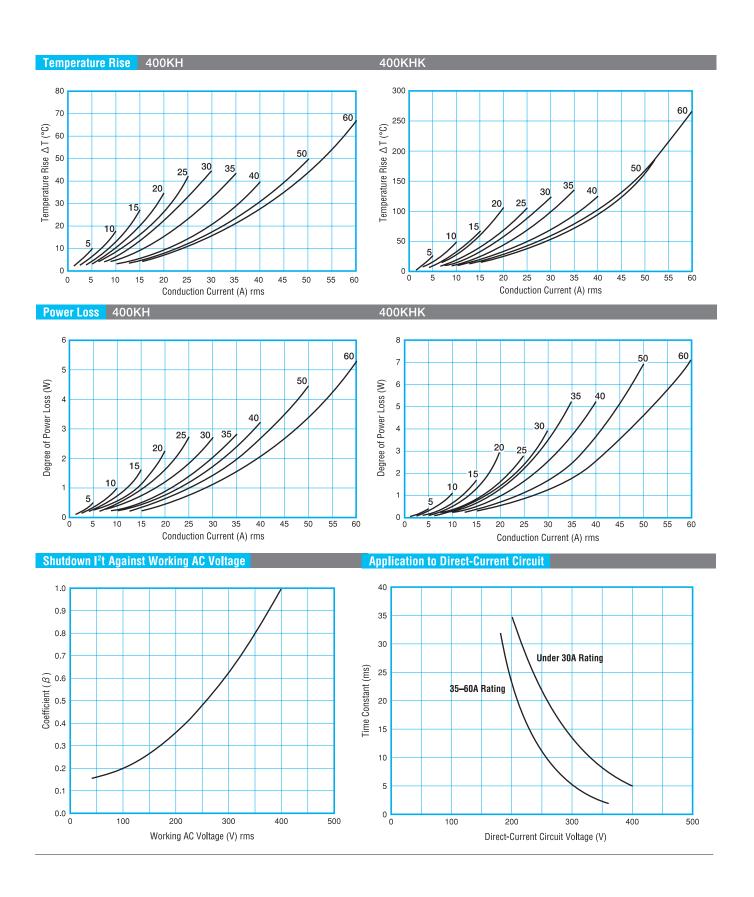


Fusing Characteristics



Current-Limiting Characteristics





Power Loss and Temperature Characteristics

• Testing Conditions for Board-Soldered-Type Fuses

The power loss and the temperature characteristics are studied using an FR-4 board (one-side board) and a 35- μ m-thick copper foil with a copper foil width of 0.5 mm/A depending on the rated amperage (e.g., 5 mm width for a product rated at 10A).

660CF/KH/KHK

FEATURES

- Three types are available for choice according to the installation method.
- Compact and light-weight, also excellent for prompt cut-off action when blocking off.
- Most suitable for small inverters, servos, UPSs, power supplies, etc.
- Compliant with various standards.
- \bullet A 10-mm- ϕ fuse is compliant to the 50A class.

RATING

• Rating 5 to 30 A

Rated voltage and breaking capacity : 660V AC-10kA, 660V DC (L/R = 10ms)-10kA Minimum breaking current : 660V AC/DC - 4 times the rated amperage Maximum arc voltage : 1320V

Rating 35 to 60 A

Rated voltage and breaking capacity: 660V AC-10kA, 660V DC (L/R = 10ms)-10kA Minimum breaking current: 660V AC - 4 times the rated amperage

660V DC – 20 times the rated amperage 570V DC – 8 times the rated amperage

CAUTION!

- Read "FOR SAFE USE" and "PROTECT FUSE USER'S GUIDE" at the back of this catalog before use.
- A small fuse may generate a relatively large amount of heat, so a fuse with sufficient capacity is recommended for long, continuous use.
- Fusing indication function is not provided.







UL/cUL standard approved rating

When applying the standard to UL standard approved items, use the fuse in the following rating.

• Rating 5 to 30 A

Rated voltage and breaking capacity: Same as the standard rating.

• Rating 35 to 60 A

Rated voltage and breaking capacity : 660V AC-10kA, 570V DC (L/R = 10ms)-10kA *1 660KH/KHK are not cUL approved.

CCC standard approved rating

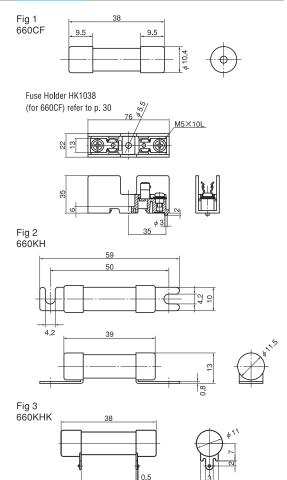
When applying the standard to CCC standard approved items, use the fuse in the following rating.

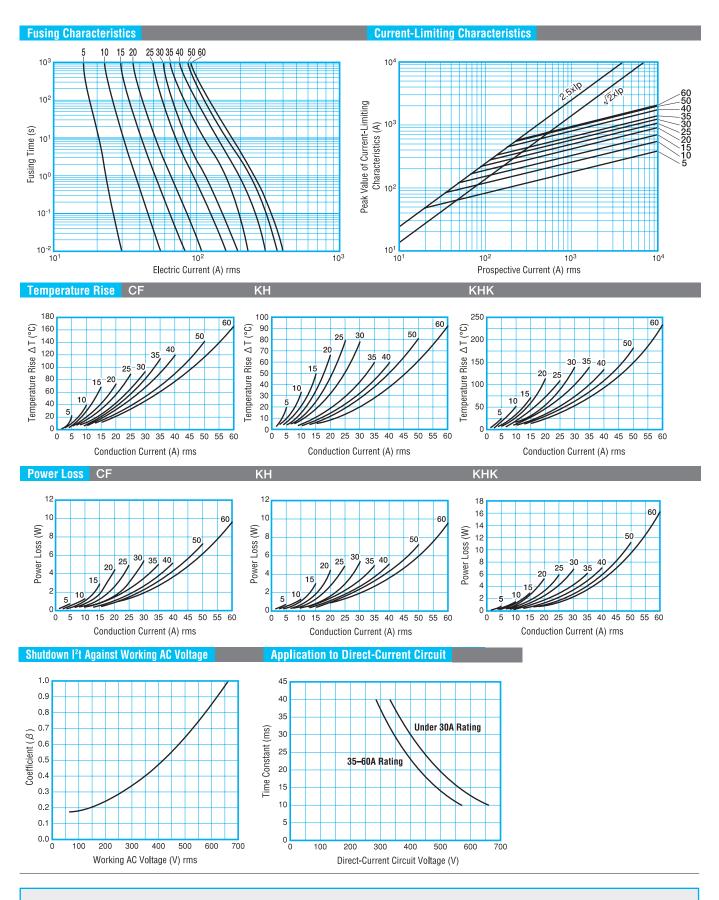
*2 The CCC standard is an option. Enter "TC" at the end of product name when ordering (e.g., 660KH-30ULTC).

Rated voltage and breaking capacity: 660V AC-10kA, 450V DC (L/R = 15ms)-10kA

Specifications

							Ta=25℃
Туре	Rated Amperage (A)	Fusing I ² t (A ² S)	Shutdown I ² t (A ² S) at AC660V 10KA	Power Loss (W)	Weight (g)	Fig	Standard Approved
660CF-5UL				0.8			
660KH-5UL	5	2	18	0.0			
660KHK05UL				0.9			
660CF-10UL				1.3			
660KH-10UL	10	6	55				
660KHK10UL				1.5			
660CF-15UL				3.0			
660KH-15UL	15	12	110				*1
660KHK15UL				3.0			c 3 42 us
660CF-20UL		0.5	0.10	4.5			((() *2
660KH-20UL	20	25	210				
660KHK20UL				5.5	CF=	CF=	
660CF-25UL 660KH-25UL	25	43	340	5.0	8.5	Fig 1	
660KHK25UL	25	43	340	6.1	KH=	KH=	
660CF-30UL				0.1	12.5		
660KH-30UL	30	67	500	5.5	12.5	Fig 2	
660KHK30UL	30	07	300	7.0	KHK=	KHK=	
660CF-35UL					10.5	Fig 3	
660KH-35UL	35	99	730	5.1		9 0	
660KHK35UL			, 55	6.5	-		
660CF-40UL							
660KH-40UL	40	177	1300	5.3			
660KHK40UL				7.2	İ		. *1
660CF-50UL				7.4	1		
660KH-50UL	50	264	1950	7.4			
660KHK50UL				11.3			
660CF-60UL				9.8			
660KH-60UL	60	314	2300				
660KHK60UL				16.5			





Power Loss and Temperature Characteristics

• Testing Conditions for Board-Soldered-Type Fuses

The power loss and the temperature characteristics are studied using an FR-4 board (one-side board) and a 35μ m-thick copper foil with a copper foil width of 0.5 mm/A depending on the rated amperage (e.g., 5 mm width for a product rated at 10A).

700CF/800CF/1000CF

FEATURES

- 800V DC prepared for the regeneration voltage of 400V servos/inverters. *800CF
- Designed for small-capacity power-supply lines of a high-pressure inverter.

RATING

• 700CF-Rating 35 to 40 A

Rated voltage and breaking capacity : 700V AC-100kA, 700V DC (L/R = 10ms)-100kA Minimum breaking current : 700V AC/DC - 4 times the rated amperage Maximum arc voltage : 1400V

•800CF-Rating 5 to 30 A

Rated voltage and breaking capacity : 700V AC-100kA, 800V DC (L/R =10ms)-10kA Minimum breaking current : 700V AC/800V DC - 4 times the rated amperage Maximum arc voltage: 1600V

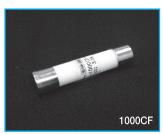
•1000CF

Rated voltage and breaking capacity: 1000V AC-100kA

Minimum breaking current: 1000V AC - 4 times the rated amperage

Maximum arc voltage: 2000V





UL standard approved rating

When applying the standard to UL standard approved items, use the fuse in the following rating.

•800CF

Rated voltage and breaking capacity: 660V AC -10kA

800V DC (L/R = 10ms)-10kA

CAUTION!

- Read "FOR SAFE USE" and "PROTECT FUSE USER'S GUIDE" at the back of this catalog before use.
- A small fuse may generate a relatively large amount of heat, so a fuse with sufficient capacity is recommended for long, continuous use.
- Fusing indication function is not provided.

Specifications 700CF/800CF

Ta=25℃

Type	Rated Amperage (A)	Fusing I ² t (A ² S)	Shutdown I ² t(A ² S) at AC660V 10KA	Shutdown I ² t(A ² S) at AC700V 100KA	Power Loss (W)	Weight (g)	Standard Approved
800CF-5UL	5	2	28	36	1.1		
800CF-10UL	10	6	80	110	2.6		
800CF-15UL	15	12	160	225	3.0		71 2
800CF-20UL	20	25	310	360	6.0	24	74
800CF-25UL	25	43	390	650	6.5		
800CF-30UL	30	67	530	1000	7.0		
700CF-35	35	93		1300	7.5		
700CF-40	40	121	_	1690	7.5		

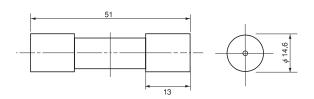
Specifications 1000CF

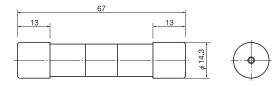
Ta=25℃

Туре	Rated Amperage (A)	Fusing I ² t (A ² S)	Shutdown I ² t(A ² S) at AC1000V 100KA	Power Loss (W)	Weight (g)	Standard Approved
1000CF-5	5	1.2	21	2.1		
1000CF-10	10	4.9	83	3.2		
1000CF-15	15	19.6	332	6.6	28	
1000CF-20	20	44.2	750	7.2	20	
1000CF-30	30	123.0	2000	7.6		
1000CF-35	35	177.1	3000	8.3		

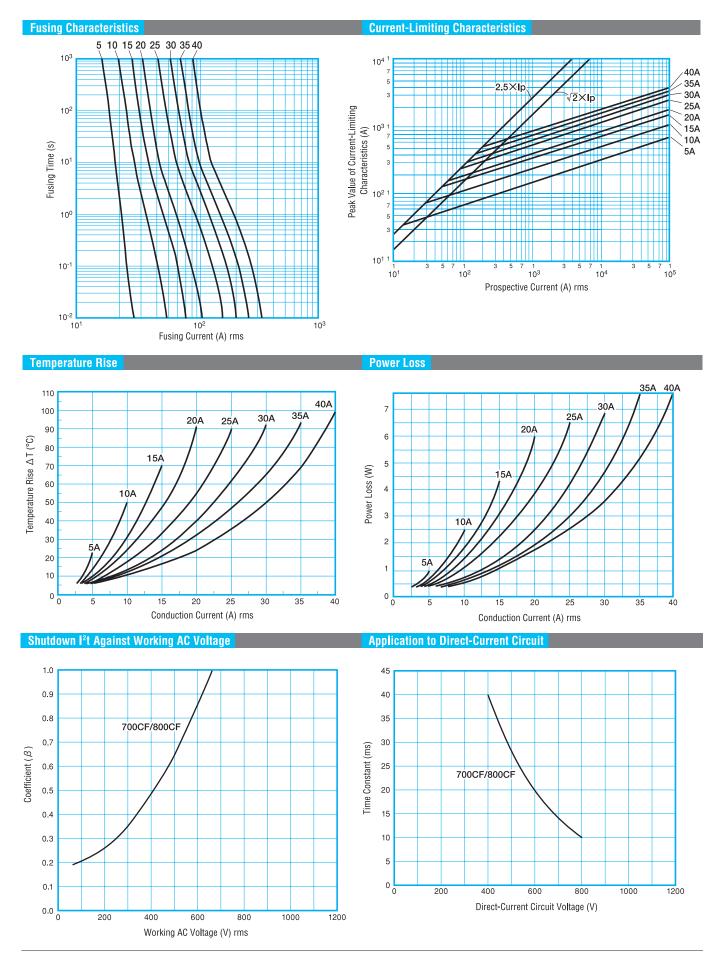
Dimensions 700CF/800CF

1000CF

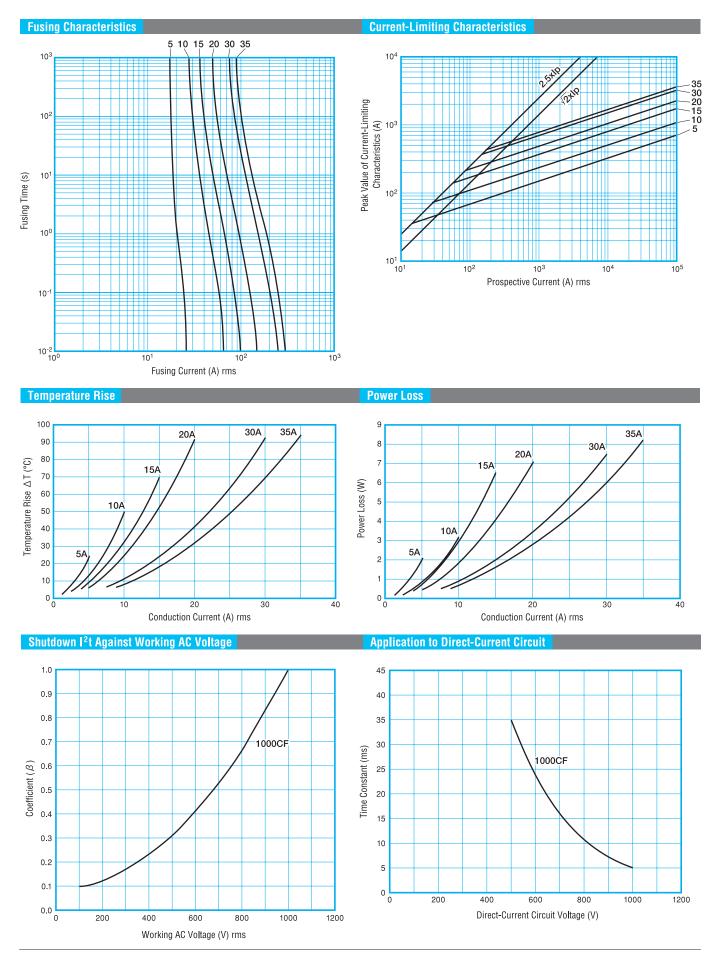




700CF/800CF



1000CF



FEATURES

- A fuse with an indicator that shows evidence of fusing is also available (microswitch can be installed).
- Durable against repetitive current.
- Compliant to 400V DC (350GH)
- Compliant with various standards.



RATING

• 250GH

Rated voltage and breaking capacity: 250V AC-100kA, 250V DC (L/R = 10ms)-100kA Minimum breaking current: 250V AC/DC - 5 times the rated amperage Maximum arc voltage: 550V

•350GH

Rated voltage and breaking capacity: 250/350V AC-100kA, 400V DC (L/R = 2ms)-10kA Minimum breaking current: 350V AC/400V DC - 5 times the rated amperage Maximum arc voltage: 700V

CAUTION!

- Read "PROTECT FUSE USER'S GUIDE" and "FOR SAFE USE" at the back of this catalog before use.
- When purchasing a product with an indicator fuse, enter "S" immediately after the ampere rating in the product name (e.g., 350GH-200SUL).
- The minimum working voltage of the indicator fuse is 10V.

UL/cUL standard approved rating

When applying the standard to UL standard approved items, use the fuse in the following rating.

• 250GH (cUL not approved)

Rated voltage and breaking capacity: 250V AC-100kA, 250V DC (L/R = 10ms)-100kA

Rated voltage and breaking capacity: 380V AC-10kA, 400V DC (L/R = 2ms)-10kA

CCC standard approved rating

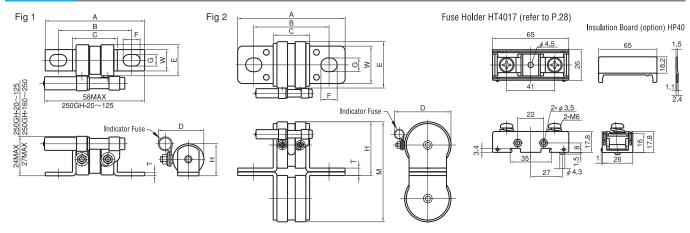
When applying the standard to CCC standard approved items, use the fuse in the following rating.

*The CCC standard is an option. Enter "TC" at the end of product name when ordering (e.g., 350GH-100ULTC).

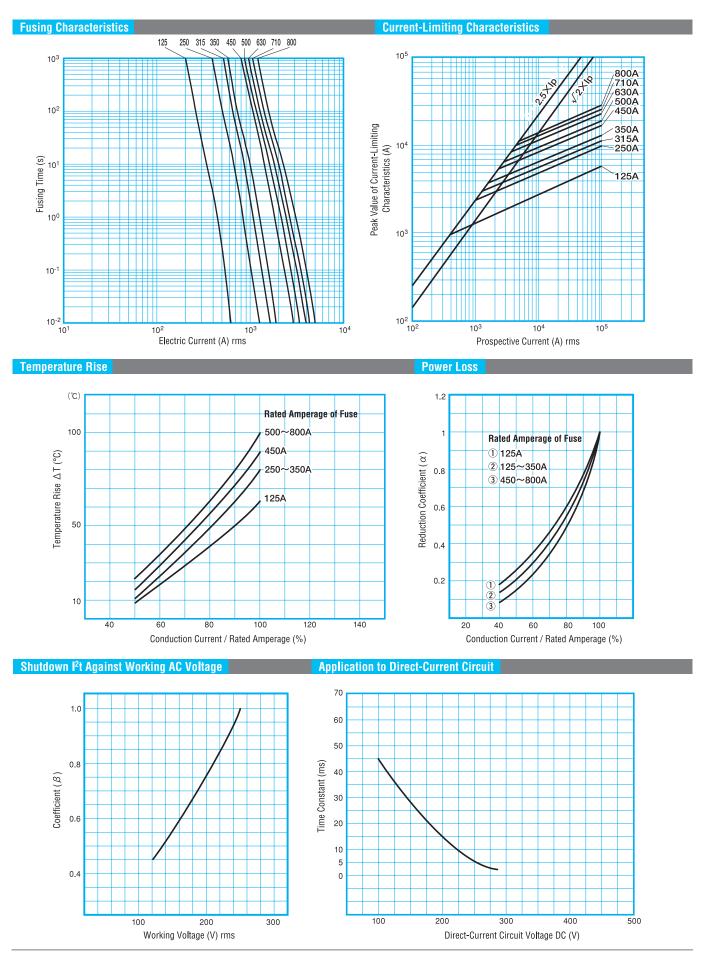
Rated voltage and breaking capacity: 350V AC-50kA, 250V DC (L/R = 15ms)-50kA

Specifications

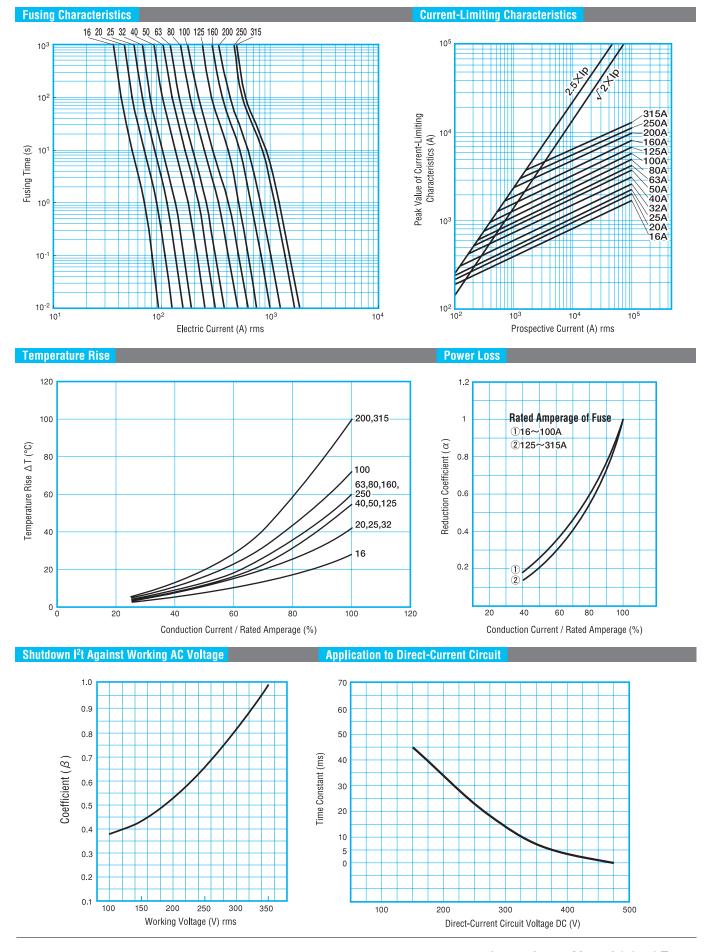
Ta=25°C Rated Amperage (A) Dimensions (mm) Fusing I2t | Shutdown I2t(A2S) | Shutdown I2t(A2S) | Power Loss Weight Standard Fig Type at AC250V-100KA at AC350V-100KA Approved (A^2S) (W) Α В С D Е G Н W Т М (g) 350GH-16UL 20 230 430 16 1.5 1.7 350GH-20UL 20 35 370 680 350GH-25UL 530 2.1 25 55 980 1310 3.0 350GH-32UL 32 80 720 c**91**0 350GH-40UL 40 142 1150 2090 3.6 41±3 25 27max 17.5 9.5 6.5 19 12 2 27 4.7 **(((()** * 350GH-50UL 50 222 1650 3000 370 2220 350GH-63UL 63 4010 6.9 350GH-80UL 3540 80 568 6390 8.2 350GH-100UL 100 888 5090 9150 10.0 250GH-125UL 6700 14.0 125 820 12280 350GH-125UL 125 1280 6950 13.0 . **FL**u 17.5 350GH-160UL 10950 19540 160 2275 57±3 29 33max 23 9 26 20 3 14 350GH-200UL 200 3555 15740 28000 24 0 250GH-250UL 3300 23000 34.0 250 45450 350GH-250 250 25670 6480 24.0 250GH-315UL 43000 315 6000 35.0 57±3 41max 31 11 36 25 3 30 16 134 53860 350GH-315 315 8000 30470 41.0 250GH-350UL 7400 52000 45.0 350 75000 250GH-400 11000 45.0 400 61±3 30 46max 37 13 11 3 250GH-450 50.0 450 13500 92000 250GHW500 500 24000 160000 50.0 250GHW630 65.0 630 30000 205000 61±3 46max 37 11 40 6 13 30 80 380 250GHW710 280000 710 43000 70.0 250GHW800 800 53000 355000 80.0



250GH



350GH



FEATURES

- A fuse with an indicator that shows evidence of fusing is also available (microswitch can be installed).
- Durable against repetitive current.
- Compliant with various standards.
- It is also effective as a fuse with high breaking performance for systems operating at 200V.



RATING

Rated voltage and breaking capacity: 660V AC-100kA,

660V DC (L/R = 10ms)-100kA

Minimum breaking current: 660V AC/DC - 5 times the rated amperage Maximum arc voltage: 1400V

UL standard approved rating

Rated voltage and breaking capacity: Same as the standard rating

CCC standard approved rating

When applying the standard to CCC standard approved items, use the fuse in the following rating.

*The CCC standard is an option. Enter "TC" at the end of product name when ordering (e.g., 660GH-200ULTC)

Rated voltage and breaking capacity: 660V AC-50kA

450V DC (L/R = 15ms)-50kA

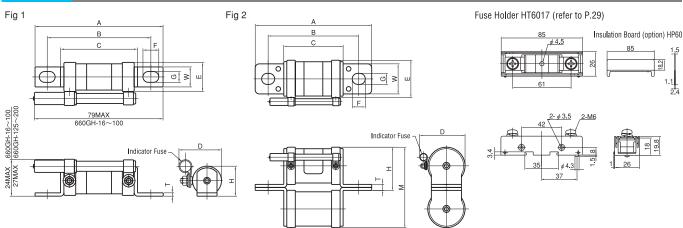
CAUTION!

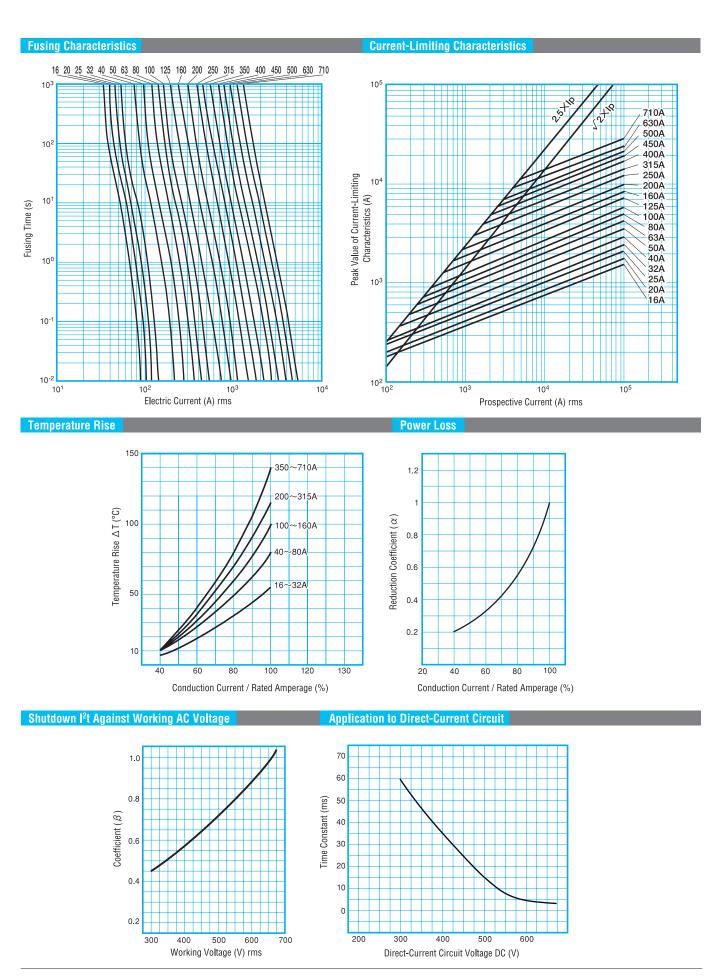
- Read "FOR SAFE USE" and "PROTECT FUSE USER'S GUIDE" at the back of this catalog before use.
- When purchasing a product with an indicator fuse, enter "S" immediately after the ampere rating in the product name (e.g., 660GH-100SUL).
- The minimum working voltage of the indicator fuse is 10V.

Specifications

Ta=25℃

_	Rated Amperage	Fusing I ² t	Shutdown I2t (A2S)	Power Loss					Dim	ensions	(mm)					Weight		Standard
Туре	Amperage (A)	(A ² S)	at AC660V-100KA	(W)	Α	В	С	D	Е	F	Ğ	Н	Т	W	М	(g)		Approved
660GH-16UL	16	19	220	2.0														
660GH-20UL	20	26	310	3.5														
660GH-25UL	25	42	440	4.0														
660GH-32UL	32	74	770	6.0														
660GH-40UL	40	100	1100	7.0	76	61±3	46	27max	17.5	9.5	6.5	19	2	12	—	37		
660GH-50UL	50	167	1600	9.0														
660GH-63UL	63	300	2700	12.0														71
660GH-80UL	80	400	3800	17.0														_*
660GH-100UL	100	670	7400	22.0													1	*
660GH-125UL	125	1200	10600	25.0														
660GH-160UL	160	2100	18000	35.0	98	77±4	50	30max	23	14	9	26	3	20	—	100		
660GH-200UL	200	3300	29000	40.0														
660GH-250UL	250	6000	49500	50.0	108	82 ±4	51	51max	31	16	10.5	34	3	25		180		
660GH-315UL	315	7400	63000	80.0	100	02 14	31	Jillax	31	10	10.5	34	J	25		100		
660GH-350	350	11000	92000	70.0	107	81 ±3	51	51max	37	13	11	40	3	30		260		
660GH-400	400	14000	112000	85.0	107	013	31	Jillax	3/	13	- 11	40	J	30		200		
660GH-450	450	24000	210000	85.0														
660GH-500	500	29000	270000	95.0	107	81±3	51	51max	37	13	11	43	6	30	80	530	2	
660GH-630	630	42000	390000	105.0	107	01_3	31	Jillax	3/	13	11	43	0	30	00	550	2	
660GH-710	710	51000	460000	115.0														





1000GH

FEATURES

- A fuse with an indicator that shows evidence of fusing is also available (microswitch can be installed).
- Low-cost cylindrical fuse that is compliant to 1000V.
- It is also effective as a fuse with high breaking performance for systems operating at 400V.



RATING

Rated voltage and breaking capacity: 1000V AC-100kA

1000V DC (L/R = 3ms)-100kA

Minimum breaking current : 1000V AC/DC - 6 times the rated amperage

Maximum arc voltage: 2000V

UL standard approved rating

Rated voltage and breaking capacity: Same as the standard rating

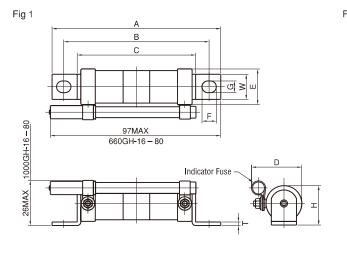
CAUTION!

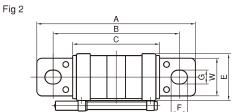
- Read "PROTECT FUSE USER'S GUIDE" and "FOR SAFE USE" at the back of this catalog before use.
- When purchasing a product with an indicator fuse, enter "S" immediately after the ampere rating in the product name (e.g., 1000GH-100SUL).
- The minimum working voltage of the indicator fuse is 10V.

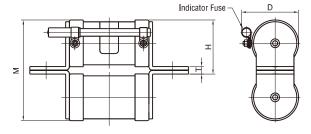
Specifications

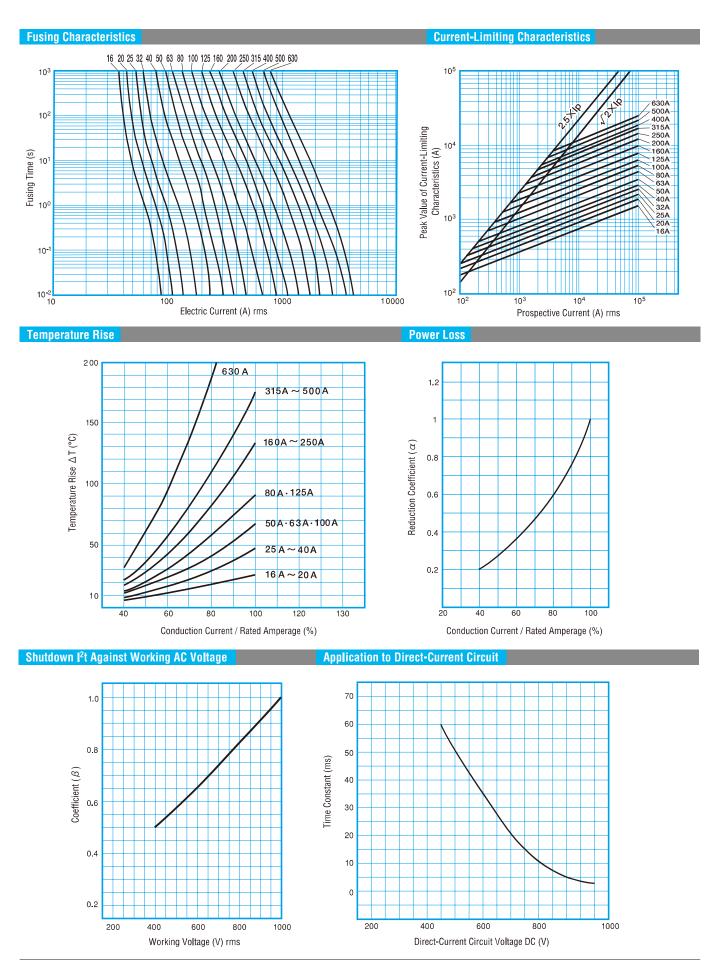
Ta=25°C

	Datad								D:								a=25 C
Type	Rated Amperage	Fusing I2t	Shutdown I2t (A2S)	Power Loss		Dimensions (mm)				Weight		Standard					
Турс	(A)	(A ² S)	at AC1000V-100KA	(W)	Α	В	С	D	E	F	G	Н	W	T	(g)	ı ıy	Approved
1000GH-16UL	16	20	230	3.6													
1000GH-20UL	20	30	350	4.5													
1000GH-25UL	25	50	600	5.0													
1000GH-32UL	32	85	900	6.0	95	81	66	27	20	8	6.5	22	14	2	64		
1000GH-40UL	40	145	1400	8.0	95	01	00	21	20	0	0.5	22	14		04		
1000GH-50UL	50	230	2300	12.0													
1000GH-63UL	63	330	3200	25.0												1	
1000GH-80UL	80	580	5500	28.0												'	AL.
1000GH-100UL	100	1000	8500	30.0													754
1000GH-125UL	125	1650	15500	42.0	126	99	69	39	31	16	10.5	35	25	3	196		
1000GH-160UL	160	2500	22000	65.0													
1000GH-200UL	200	4000	35000	75.0													
1000GH-250UL	250	6600	62000	90.0	127	101	70	44	37	13	11	40	30	3	282		
1000GH-315UL	315	10000	90000	120.0													
1000GH-400UL	400	16000	145000	155.0													
1000GH-500UL	500	26400	250000	190.0	127	101	70	44	37	13	11	40	30	6	570	2	
1000GH-630UL	630	39500	370000	250.0													









600SPF

FEATURES

- Large capacity, 1750A
- Square type; capable of being connected with copper bars
- Standard model equipped with function to indicate fusing
- Microswitch can be installed (optional)

RATING

Rated voltage and breaking capacity: 600V AC-100kA

450V DC (L/R = 3ms)-100kA

Minimum breaking current: 600V AC/450V DC - 5 times the rated amperage

Maximum arc voltage: 1200V



UL standard approved rating

Ta=25°C

Rated voltage and breaking capacity: Same as the standard rating

CAUTION!

- Read "PROTECT FUSE USER'S GUIDE" and "FOR SAFE USE" at the back of this catalog before use.
- The minimum working voltage of the fusing indication function is 10V.

Specifications

Standard Model

Fusing I²t | Shutdown I²t | Power Loss (X10³A²S) | at AC600V 100KA (W) Rated Amperage Dimensions (mm) Weight Standard Fig Type Α В С D М (g) Approved 600SPF80S 80 0.5 3.5 13 600SPF100S 100 0.8 6.5 16 A1=30 600SPF125S 125 1.2 9.5 17 53 27 50 210 A2=43 M8 600SPF160S 160 1.8 14.5 21 Depth 8 600SPF200S 200 3.1 25.0 30 600SPF250S 250 4.8 38.0 35 600SPF315S 315 7.0 56.0 40 51 53 38 61 420 600SPF350S 350 12.5 100.0 47 400 600SPF400S 140 0 55 16.0 M10 600SPF500S 500 24.0 205.0 60 60 53 43 66 630 Depth 10 33.0 600SPF600S 600 290.0 70 600SPF630S 400.0 630 44.0 85 600SPF700S 700 56.0 535.0 95 75 53 51 75 1010 600SPF800S 800 70.0 670.0 110 M12 600SPF900S 900 94.0 900.0 115 100 58 63 87 Depth 12 1830 600SPF1000S 111.0 1000 1060.0 135 600SPF1250P1S 1250 174.0 1580.0 180 75 73 51 75 2430 600SPF1500PS 1500 280.0 2700.0 200 75 73 51 75 3700 3

III Annroved Model

1750

450.0

4500.0

600SPF1750PS

DE Approved Model												
Tuno	Rated Amperage	Fusing I2t	Shutdown I2t	Power Loss		Dimensions (mm)			Weight	Fig	Standard	
Туре	(A)	$(X10^3A^2S)$	(X10 ³ A ² S) at AC600V 100KA	(W)	Α	В	С	D	М	(g)	rig	Approved
600SPF100SUL	100	0.8	6.5	16								
600SPF125SUL	125	1.2	9.5	17	A1=30	53	27	50		210		
600SPF160SUL	160	1.8	14.5	21	A2=43	55	21	30		210		
600SPF200SUL	200	3.1	25.0	30					M8			
600SPF250SUL	250	4.8	38.0	35					Depth 8			
600SPF315SUL	315	7.0	56.0	40	51	53	38	61		420		
600SPF350SUL	350	12.5	100.0	47							4	91
600SPF400SUL	400	16.0	140.0	55					M10		'	742
600SPF500SUL	500	24.0	205.0	60	60	53	43	66	Depth 10	630		
600SPF600SUL	600	33.0	290.0	70					Deptil 10			
600SPF630SUL	630	44.0	400.0	85								
600SPF700SUL	700	56.0	535.0	95	75	53	51	75		1010		
600SPF800SUL	800	70.0	670.0	110					M12			
600SPF900SUL	900	94.0	900.0	115	100	58	63	87	Depth 12	1830		
600SPF1000SUL	1000	111.0	1060.0	135	100	50	03	07	,	1030		

250

100

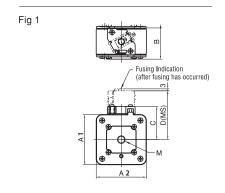
78

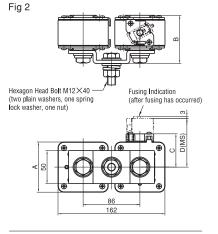
63

87

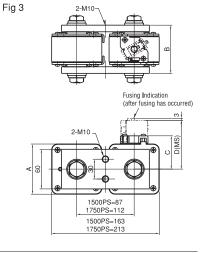
5200 3

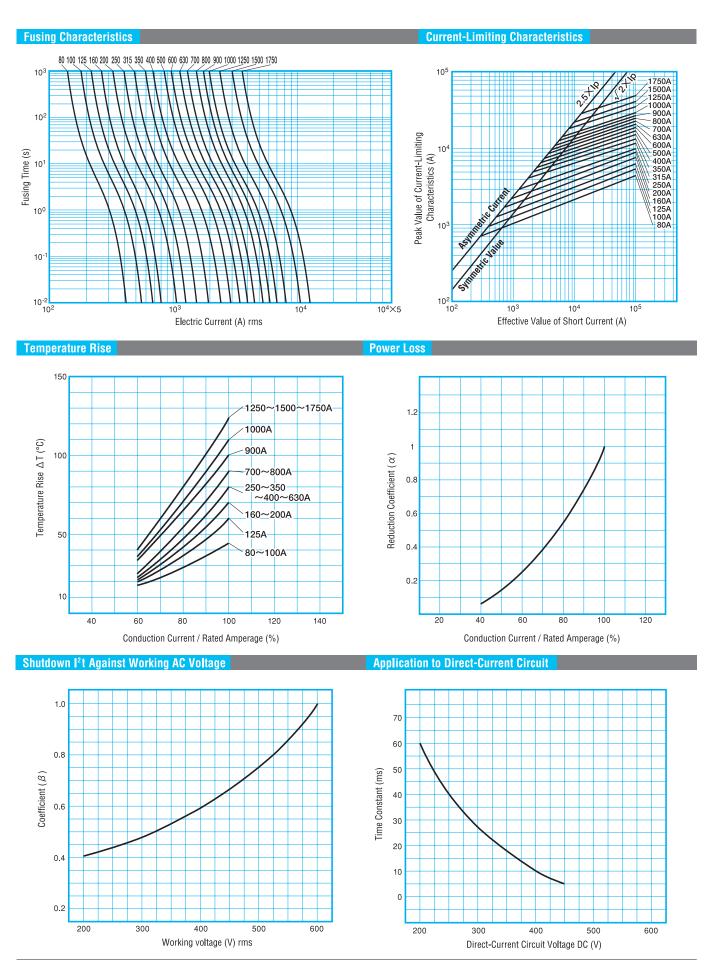
Dimensions





2-M10-





1000SPF

FEATURES

- Large-capacity, 1000V-1500A
- Square type; capable of being connected with copper bars
- Standard model equipped with function to indicate fusing
- Microswitch can be installed (optional)

RATING

Rated voltage and breaking capacity: 1000V AC-100kA

800V DC (L/R = 10ms)-100kA

Minimum breaking current: 1000V AC/800V DC - 7 times the rated

amperage

Maximum arc voltage: 2000V



UL standard approved rating

Rated voltage and breaking capacity: Same as the standard rating

CAUTION!

- Read "PROTECT FUSE USER'S GUIDE" and "FOR SAFE USE" at the back of this catalog before use.
- The minimum working voltage of the fusing indication function is 10V.

Specifications

Standard Model

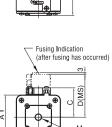
Ta	=25	°C
1 4		_

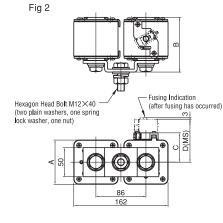
Type	Rated Amperage	Fusing I ² t	Shutdown I ² t(X10 ³ A ² S)	Power Loss		Dimensions (mm)			Weight	Fig	Standard	
Турс	(A)	$(X10^3A^2S)$	at AC1000V 100KA	(W)	Α	В	С	D	M	(g)	ı ıy	Approved
1000SPF80S	80	0.9	8.0	16								
1000SPF100S	100	1.2	12.0	19	A1=30	73	27	50		260		
1000SPF125S	125	2.0	19.0	23	A2=43	/3	21	30	M8	260		
1000SPF160S	160	3.1	31.0	30					Depth 8	Depth 8		
1000SPF200S	200	4.8	47.0	35	51	73	38	61		530		
1000SPF250S	250	6.9	55.0	42	31	75	30	01		550		
1000SPF315S	315	12.5	123.0	56					M10		1	
1000SPF350S	350	16.0	157.0	60	60	73	43	66	Depth 10	800		
1000SPF400S	400	23.0	210.0	66					Deptil 10			
1000SPF500S	500	33.0	325.0	95	75	73	51	75		1290		
1000SPF630S	630	63.0	590.0	125	/5	73	51	/5		1290		
1000SPF700S	700	70.0	670.0	135	100	79	63	87	M12	2300		
1000SPF800S	800	94.0	900.0	160	100	79	03	07	Depth 12	2300		
1000SPF1000P1S	1000	133.0	1330.0	185	75	93	51	75	Deptiliz	3200	2	
1000SPF1250P1S	1250	250.0	2360.0	240	/5	93	31	/5		3200		
1000SPF1500PS	1500	380.0	3700.0	340	100	99	63	87		6300	3	

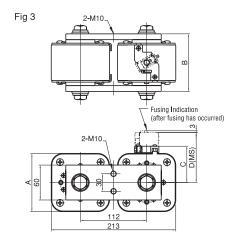
UL Approved Model

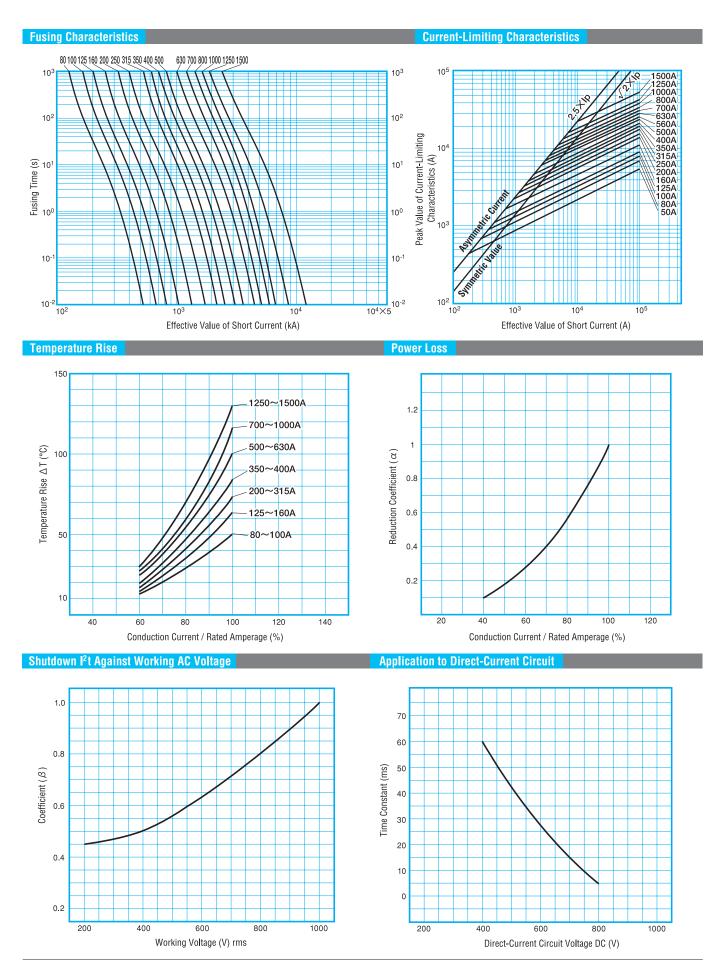
Type	Rated Amperage	Fusing I2t	Shutdown I2t(X103A2S)	Power Loss		Dimensions (mm)			Weight	Fi.e.	Standard		
туре	(A)	$(X10^3A^2S)$	at AC1000V 100KA	(W)	Α	В	С	D	М	(g)	Fig	Approved	
1000SPF100SUL	100	1.2	12.0	19									
1000SPF125SUL	125	2.0	19.0	23									
1000SPF160SUL	160	3.1	31.0	30	51	73	38	61	M8	530			
1000SPF200SUL	200	4.8	47.0	35					Depth 8				
1000SPF250SUL	250	6.9	55.0	42									
1000SPF315SUL	315	12.5	123.0	56					M10		1	717	
1000SPF350SUL	350	16.0	157.0	60	60	73	43	66	Depth 10	800	'	74	
1000SPF400SUL	400	23.0	210.0	66					Deptil 10				
1000SPF500SUL	500	33.0	325.0	95	75	73	51	75		1290			
1000SPF630SUL	630	63.0	590.0	125	/5	13	51	/5	M12	1290			
1000SPF700SUL	700	70.0	670.0	135	100	79	63	87	Depth 12	2300			
1000SPF800SUL	800	94.0	900.0	160	100	79	03	07			2300		











1500SPF

FEATURES

- Large-capacity, 1500V-1200A
- Square type; capable of being connected with copper bars
- •Standard model equipped with function to indicate fusing
- Microswitch can be installed (optional)

RATING

Rated voltage and breaking capacity : 1500V AC-100kA

Minimum breaking current : $1500V\ AC-10$ times the rated amperage

Maximum arc voltage: 3000V



CAUTION!

- Read "PROTECT FUSE USER'S GUIDE" and "FOR SAFE USE" at the back of this catalog before use.
- The minimum working voltage of the fusing indication function is 10V.

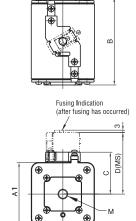
Specifications

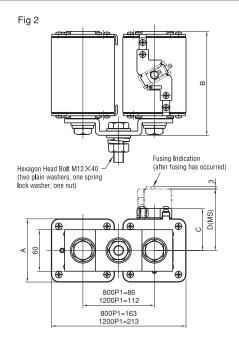
Standard Model

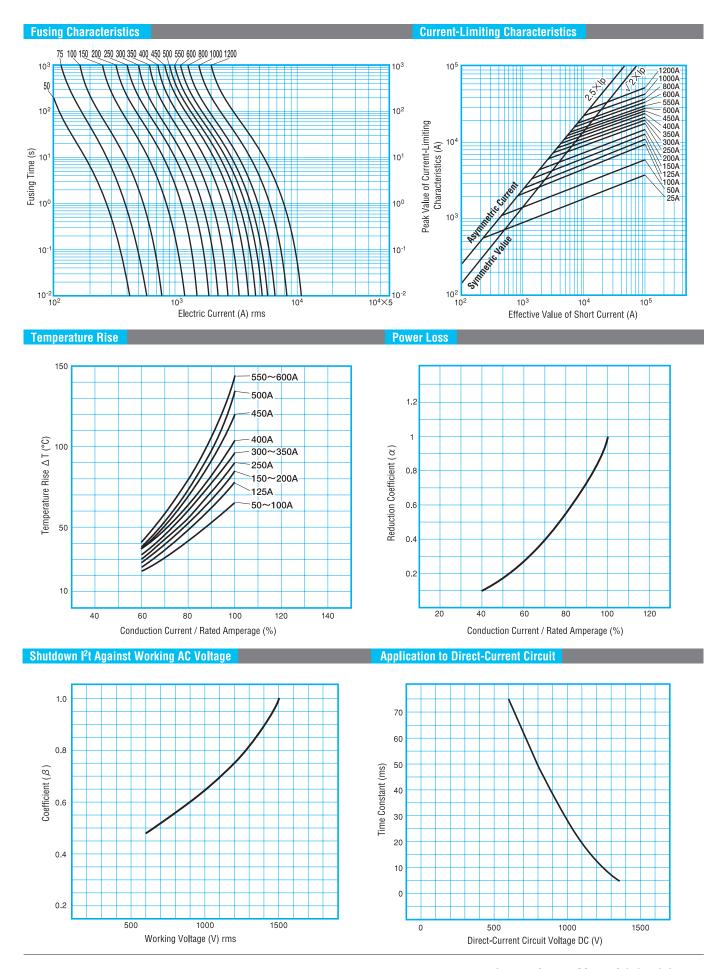
Ta=25°C

Authorit model												
Type	Rated Amperage	Fusing I ² t	Shutdown I2t(X103A2S)	Power Loss		Dir	nensions (n	nm)		Weight	Fia	Standard
Турс	(A)	$(X10^3A^2S)$	at AC1500V 100KA	(W)	Α	В	С	D	M	(g)	1 19	Approved
1500SPF50S	50	0.5	3.4	11	A1=30	103	27	50		370		
1500SPF75S	75	1.0	6.8	20	A2=43	103	21	50		3/0		
1500SPF100S	100	2.0	13.5	29					M8			
1500SPF150S	150	4.0	27.0	40	51	105	38	61	Depth 8	700		
1500SPF200S	200	7.9	54.0	63								
1500SPF250S	250	12.4	111.0	67					M10			
1500SPF300S	300	15.7	149.0	80	60	105	43	66	Depth 10	1100	1	
1500SPF350S	350	23.4	216.0	95					Deptil 10			
1500SPF400S	400	27.8	255.0	105								
1500SPF450S	450	37.9	325.0	120	75	105	51	75		1700		
1500SPF500S	500	49.5	396.0	140								
1500SPF550S	550	74.0	598.0	148	100	108	63	87	M12	3000		
1500SPF600S	600	88.0	710.0	155	100	100	03	07	Depth 12	3000		
1500SPF800P1S	800	115.0	992.0	220	75	125	51	75		3800		
1500SPF1000P1S	1000	195.0	1600.0	260	100	124	63	87		6600	2	
1500SPF1200P1S	1200	360.0	2850.0	350	100	124	03	67		0000		

Fig 1







FUSE HOLDERS

→ For cylindrical fuses

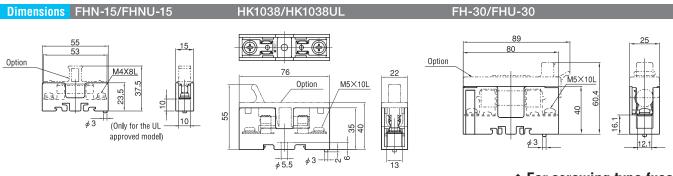




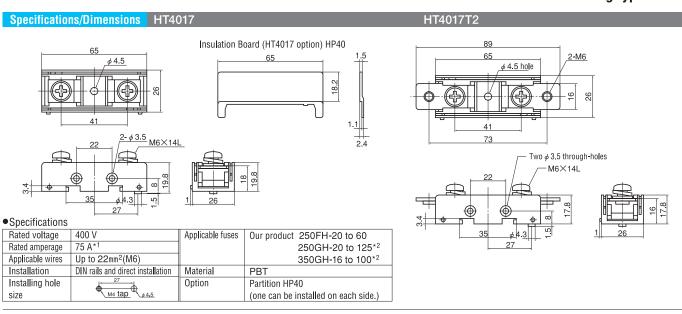


Specifications

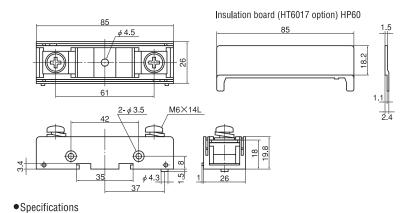
	FHN-15/FHNU-15	HK1038/HK1038UL	FH-30/FHU-30
Rated Voltage	250V	700V	600V (UL model : 250 V)
Rated Amperage*1	15A	30A	30A
Applicable Wires	Up to 5.5mm ² (M4)	Up to 8mm ² (M5)	Up to 14mm ² (M5)
Installation	DIN rails and direct installation	DIN rails and direct installation	DIN rails and direct installation
Applicable fuses	JIS MS60 [φ 6.4×31]	JIS MF01 [φ 10.3×38.1]	JIS CF2 [φ 15×51]
	(Our product 250SF/500SF Series*2)	(Our product 660CF Series*2)	(Our product 800CF Series*2)
Material	PBT	PBT	PBT
Name of UL Approved Product	FHNU-15 🔁	HK1038UL Nus	FHU-30 🔨
Options	Fuse holder cover FH-15d	Fuse holder cover HC-10	Fuse holder cover FH-30d
Installing Hole Size	25————————————————————————————————————	35	28————————————————————————————————————

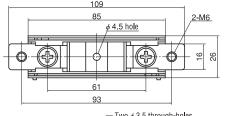


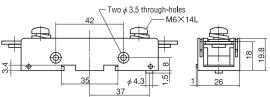
◆ For screwing type fuses



Specifications/Dimensions HT6017







- *1 Can be left continuously turned on for long durations.
 - *2 Use at voltage and current values lower than rated voltage and rated current of fuse holder.

Rated voltage	700 V (HT6017T2: 660V)	Applicable fuses	Our product 600FH-20 to 55*2
Rated amperage	75 A*1		660GH-16 to 100*2
Applicable wires	Up to 22mm ² (M6)	Material	PBT
Installation	DIN rails and direct installation	Option	Partition HP60
Installing hole	1 37 1		(one can be installed on each side.)
size	M4 tap #4.5		

MICROSWITCHES

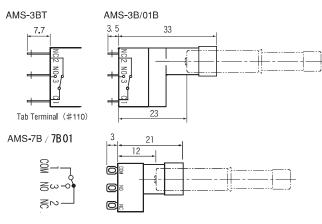


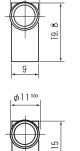


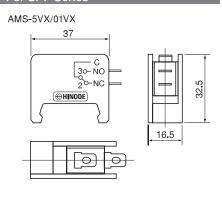


Specifications/Dimensions For GH & GH Series

For SPF Series







Specifications

Model	Rated Voltage (V)	Resistive Load (A)	Induction Load (A)	Switch Mode l
AMS-3B	AC250	3	3	Omron
Standard Model	DC30	4	2	SS-5GL
AMS-3BT	AC250	3	3	Omron
Tab Terminal	DC30	4	2	SS-5GLT
AMS-01B	AC125	0.1		Omron
Very Low-Current Model	DC30	0.1		SS-01GL
AMS-7B	AC125	3	2	Omron
Standard Model	DC30	2		D2F-D3
AM S-7B01	DC30	0.1		Omron
Very Low-Current Model	DC5	0.1		D2F-01-D3

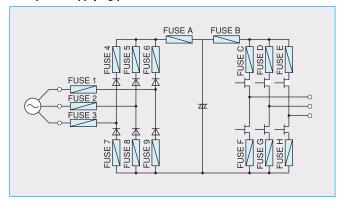
Model	Rated Voltage (V)	Resistive Load (A)	Induction Load (A)	Switch Model		
AMS-5VX	AC250	5	4	0		
Standard Model	DC30	5	4	Omron VX-5- I A3		
Standard Widdel	DC125	0.4	0.4	V A-0-140		
AMS-01VX	AC250	0.1		Omron		
Very Low-Current Model	DC8	0.1		VX-01- I A3		
very Low Garrent Wodel	DC30	0.1		VX-01- I X0		

PROTECT FUSE USER'S GUIDE

Where in the circuit should I use a fuse?

First, consider what you would like to protect with the fuse.

Examples of applying position on the inverter circuit



• To prevent secondary damage to supplied power

- To protect from condenser short circuit or IGBT short circuit ...

 Applicable to FUSE A
- To cope with accidents from condenser short circuit, IGBT short circuit, and diode short circuit ... Applicable to FUSE 1 and 3.
- To cope with condenser short circuit, IGBT short circuit, diode short circuit, earth short circuit ... Applicable to FUSE 1, 2, and 3, and also to FUSE 4, 5, 6, 7, 8, and 9.

To prevent diode chips from being damaged

- If you would like to prevent explosion or ignition of chips with fewer fuses:
 - To prevent damage to a chip by adverse DC current ... Applicable to FUSE A.
 - To prevent damage to a chip by supplied power current ... Applicable to FUSE 1 and 3.
- To prevent both of the above ... Applicable to FUSE A, 1, and 3.
- If you would like to reuse sound chips as well as to prevent explosion or ignition of chips ... Applicable to FUSE 4, 5, 6, 7, 8, and 9.

To prevent explosion and short-circuit mode of IGBT or thyristor chips

- \bullet If you would like to protect with fewer fuses \dots Applicable to FUSE B.
- If you would like to reuse sound chips (only for thyristors) ...

 Applicable to FUSE C. D. E. F. G. and H.

For devices from a few kilowatts to tens of kilowatts, fuses are often applied to FUSE 1, 3, and A.

How to select a fuse

Main factors in selection

- Working voltage (AC or DC)
- Normal electric current
- Inrush current
- Ambient temperature
- Breaking current (maximum breaking current and minimum breaking current)
- Durability performance
- Installation structure

Select an appropriate fuse taking these factors into consideration.

Working voltage

Set the rated voltage of the fuse over the voltage of the circuit where the fuse is to be inserted.

Normal electric current

To avoid unnecessary fusing, lower the load factor of the normal electric current according to the rated amperage of the fuse. The main load factors used for our products are as follows:

* The load factor is at the ambient temperature of 25°C.

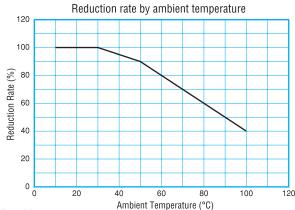
Load Factor Model	Constant current and alternating sine wave current	Pulse wave form of inverters / power regulators		
250SF/SFK 500SF/SFK	60% or less	50% or less		
660CF/KH/KHK 400KH/KHK	50% or less	40% or less		
250GH/350GH 660GH 600SPF 1000SPF	70% or less	60% or less		
1000GH 1500SPF	60% or less	50% or less		

• Inrush current (when considering fusing I2t)

The fusing I²t indicated in this catalog is the energy of the fused electric current in time when the heat that occurred does not radiate from the inner conductor by heat conduction. The fusing I²t varies according to fuse types. The fusing I²t has to be considered if the inrush current (surge electric current, start electric current, plunge electric current, and so on) occurs. If the I²t of the inrush current is higher than the fuse I²t, it will cause unnecessary fusing. By setting the I²t of inrush current to less than 25% of the fuse's I²t, the fuse will withstand the repetitive inrush current over 30,000 times.

Ambient temperature

The fuse characteristics described above assume an ambient temperature of 25°C. At a higher ambient temperature, the fuse works in a hotter state, and therefore its life will be shorter. If the ambient temperature is high, reduce the load factor. (Refer to chart titled "reduction rate by the ambient temperature.").



Breaking current

Maximum breaking current

Assume that the current breaking capacity of the fuse is greater than the maximum broken current of the circuit.

Minimum breaking current

Use the fuse with other protection equipment as there may be a possibility of a restrike arc after fusing if an accidental current in the circuit is below the minimum breaking current.

• Circuit time constant

When using for a direct-current circuit, use it under the time constant prescribed by the breaking capacity (or reduce the voltage by its circuit time constant).

FOR SAFE USE / PRODUCT WARRANTY

FOR SAFE USE



- Installation/removal, wiring work, maintenance, and inspection must be done by an expert.
- Do not use under an abnormal environment such as a place with high temperature and/or high humidity, a dusty place, a place filled with corrosive gas, or a place that may be subject to physical vibrations and/or shock.
- Do not expose to any liquids.
- Make sure that the terminal is securely tightened. Using a loose terminal may cause a fire.
- Use a wire suitable for the working voltage and the conduction current. When it is used with incomplete wiring, it may cause a fire.
- Do not dismantle or remodel the product.
- Do not use the fuse if you find any damage or alterations while unpacking.
- Use below the rated voltage of the fuse. If exceeded, a burnout or an explosion may occur.
- Use the fuse such that its current breaking capacity is not exceeded. If exceeded, a burnout or an explosion may occur.
- When using for the following equipment or purposes, consult our business desk and finalize specifications for delivery.

Safety and security in design and use are the user's responsibility.

- Use on equipment or for a purpose that may directly result in injury or death such as medical equipment.
- Use on a train, an elevator, and so on that may endanger human lives.
- Use on equipment or use for purposes that may involve a shock or a vibration, such as when loading on a vehicle or a ship.
- Use on equipment or for purposes that may have a serious effect on society and/or public (e.g., in a traffic system).
- Use on equipment or use for purposes related to the above.



- When using the fuse for a direct-current circuit, use it at a value lower than the time constant corresponding to the breaking capacity (or reduce the voltage by varying the circuit time constant). It may cause a burnout or an explosion if the time constant of the fuse is exceeded.
- When there is a possibility of block-off below the minimum breaking current, take measures such as using other means of protection in addition to the fuse. When no measures are taken, it may cause a burnout or an explosion.
- When the fuse blocks off, the welding arc voltage occurs between the fuse poles, so be sufficiently careful about arrangement of parts around the fuse.
- A fuse protecting a semiconductor becomes hotter than other general parts even under normal conditions.

Touching the fuse may cause burns when the equipment is turned on or after an accidental block-off; attach a label to call attention to the high temperature near the fuse installed on the equipment.



 Be careful not to touch a fuse by hand when an electric current is flowing; it may cause an electric shock.
 When installing the product on equipment, make sure that a shock-guard protector is attached to the fuse or a label is put nearby to

indicate the danger of electric shock.

PRODUCT WARRANTY

Period of Warranty

The period of warranty is one year from the date of delivery.

Scope of Warranty

We will re-deliver the same product or a substitute product promptly in case a product defect causes an inconvenience during the above warranty period. However, the following exceptions apply:

- 1. When the inconvenience is due to the customer's decision when adopting the product.
- 2. When an inconvenience occurred that could not be predicted in a performed evaluation test.
- When the product was exposed to physical, chemical, and/or electrical-engineering-related stress without the manufacturer's consent
- 4. When it was difficult to perceive the concerned defect with the level of science and technologies of both the manufacturer and the customer at the time of the product delivery.
- 5. When the defect is based on directions of the customer who was engaged in its design.
- 6. When the malfunction is due to a reason not deriving from the supplied products.
- 7. When the product defects are due to remodeling by someone other than the manufacturer, or when the product defects are caused by violating conditions about the specifications and/or storage that are determined by the manufacturer.
- 8. When the supplied product is used, without the manufacturer's prior consent, in situations in which the product defects could harm human lives or cause great physical damage to occur.

Notice about the Warranty

- 1. Note that compensations are made through the delivery of a replacement or substitute in all cases.
- 2. When using our fuse for a market where high reliability and safety are required, take precautions in the design of, and security measures for, the applicable device at your own responsibility.
- 3. If a malfunction or a breakdown of unknown origin causing fusing occurs remove the fuse as-is and return it to our office.
- 4. For the AMS series, the warranty is also in accordance with the warranty conditions of the microswitch manufacturer as well as those mentioned above. Refer to the warranty of the microswitch manufacturer.

Note that the descriptions in this catalog are subject to change without notice for product improvements or for other reasons.

